

	PRODUCT SPECIFICATION			
	Code: 200	Name: Chinese Curry Sauce	Date: 28/04/2025	Version: 27
	Customer: Various	Brand: Goldfish	Concentrate: Yes	Page:
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Manufacturer Data			
Name:	Keejays Limited		
Address:	Crockatt Road Lady Lane Industrial Estate Hadleigh, Suffolk, UK, IP7 6RD		
Telephone:	01473 827 304	Emergency: 07836 276 755	
Email account:	enquiries@keejays.com		
Contacts:	Sammy Lee	Managing Director	sam@keejays.com
	Americo Nunes	Technical Manager	americo@keejays.com
	Nicola Race	Technical Assistant	nikki@keejays.com
Accreditation:	BRC – Food Safety Issue 9	Site code – 1201874	

PRODUCTS						
Code	Pack size	Case size	Pack Barcode	Case Barcode	Shelf life	Life once opened
20001	405g	6 (tray)	5013499000036	05013499009015	24 months (Stored in a cool dry place)	24 months (Stored in a cool dry place)
20002	405g	12 (box)	5013499000036	05013499007516		
20005	4.5kg	1	5013499000067	N/A		
20006	8kg	1	5013499008292	N/A		
20008	12.5kg	1	5013499010240	N/A		
Commodity code		2103909089	Health mark	Not applicable	Country of Origin	UK


Product description (Organoleptic)	
Specially blended to give a delicious classic, mild, creamy, smooth, authentic curry sauce.	
Viscosity:	High (Paste Form)
Colour:	Dark Walnut
Texture:	Grainy Matt
Aroma:	Intensely Fragranced with curry, herbs and spices with a delicate onion background
Taste:	Savoury with a small hint of sweet aftertaste as well as a light spicy heat
Appearance Concentrate	
Appearance Cooked as per instructions	

Storage			
Temperature on delivery:	Ambient	Once opened:	Store in a cool dry place
Recommended storage temperature:	Ambient	Special conditions:	N/A

CCP	TEMPERATURE COOKING CONTROL		
Process	Critical Control Limit	Probes	Test Frequency
Cooking	During 10 minutes at 105°C - 107°C	Calibrated (UKAS approved)	Each Batch

CCP	METAL DETECTION				
Metal Test pieces sizes			Frequency test	Method	Product test
Ferrous 2.5/4.5 mm	Non-Ferrous 2.5/4.5 mm	Stainless Steel 2.5/6.0 mm	Start and end of shift. Every hour.	On line Metal Detection.	Each pack.

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INGREDIENTS LIST

Fortified **Wheat** flour (**Wheat** flour, Calcium carbonate, Iron, Niacin, Thiamin), Rapeseed oil, Palm oil, Curry powder (12%) (Coriander, Turmeric, Cumin, Gram flour, Salt, Fenugreek, Black Pepper, Chilli, Garlic, Fennel seed, **Mustard**, Star Anise), Salt, Water, Flavour enhancer: Monosodium glutamate (E621), Coconut cream (1.5%), Onion powder, Spice (0.5%)

INGREDIENTS BREAKDOWN


Ingredients List		Level 1	Level 2	Country of Origin
		%	%	
	Fortified Wheat flour	30-40		UK
1	Wheat flour		99.5-99.9	UK
2	Calcium carbonate		0.23-0.39	France
3	Iron		<0.002	USA
4	Niacin		<0.002	India
5	Thiamin		<0.002	China
6	Rapeseed oil	20-27		Australia, Austria, Belgium, Bulgaria, Czech Republic, Denmark, France, Germany, Hungary, Latvia, Lithuania, Poland, Romania, Serbia, Slovakia, UK, Uruguay
7	Palm oil	8-17		Papua New Guinea, Solomon Isles, Malaysia, Indonesia, Honduras, Columbia, Costa Rica, Brazil
	Curry Powder mild KJ	12		UK
8	Coriander		40-50	Poland, Romania, Bulgaria, India
9	Turmeric		10-20	India
10	Cumin		1-10	Turkey, Syria
11	Gram flour		1-10	Austria, Canada, UK
12	Salt		1-10	UK
13	Fenugreek		1-10	India, UK
14	Black Pepper		1-10	Vietnam, Indonesia
15	Chilli		1-10	India
16	Garlic		1-10	India
17	Fennel seed		1-10	Egypt
18	Mustard		1-10	Canada, USA
19	Star Anise		1-10	Vietnam
20	Salt	0.5-5.0		UK, Israel, Germany, Netherlands
21	Water	0.5-4.0		UK
22	Monosodium glutamate	0.5-4.0		Vietnam, France
23	Coconut Flaked cream	1.5		Malaysia, Indonesia, Philippines
24	Onion powder	0.5		India
25	Spice	0.5		Spain, Turkey

MSG STATEMENT

- Goldfish Brand Chinese Curry Sauce Concentrate is sold as a concentrate.
- When prepared according to the pack instructions (Diluted 100g Concentrate / 300g Water) the sauce as consumed contains 0.63% MSG (6.3g/kg)

PACKAGING DETAILS				Product code: 20001		Name: Chinese Curry Sauce				Size: 6 x 405g			
Primary packaging				Secondary packaging				Tertiary					
Name		QTY	grams	Name		QTY	grams	Name		grams			
405g/500ml Tub square		6 x	22.1	Shrink Film Clear 45mu LDPE		1 x	0.0135	Pallet Wrap S10 17μ		400			
405g Tub square lid		6 x	9					Card layer		1800			
Tray 299x92x30mm		1 x	30.9					Polythene Top Sheets		40			
Label 102x76.24mm		1 x	0.74					Wood pallet		25000			
Per unit	62.74g	Per case	218.24g	Per case	0.0135g	Per pallet	4.185g	Tertiary weight		27240g			
PALLET CONFIGURATION			Units per case		6	Cases per layer		31	Layers	10	Per pallet	310	
WEIGHT/VOLUME CONTROL			Target		405g	Average		405g	T1	392.85g	T2	380.7g	

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PACKAGING DETAILS			Product code: 20002			Name: Chinese Curry Sauce			Size: 12 x 405g		
Primary packaging			Secondary packaging			Tertiary					
Name	QTY	grams	Name	QTY	grams	Name	grams				
405g Tub square	12 x	22.1	Card box 214x214x170mm	1 x	122.4	Pallet Wrap S10 17μ	400				
405g/500ml Square Gold Lids	12 x	9				Card layer	1800				
Label 102x76.24mm	1 x	0.74				Polythene Top Sheets	40				
						Wood pallet	25000				
Per unit	31.84g	Per case	373.94g	Per case	122.4g	Per pallet	19,584g	Tertiary weight	27240g		
PALLET CONFIGURATION			Units per case	12	Cases per layer	20	Layers	8	Per pallet	160	
WEIGHT/VOLUME CONTROL			Target	405g	Average	405g	T1	392.85g	T2	380.7g	


PACKAGING DETAILS			Product code: 20005			Name: Chinese Curry Sauce			Size: 4.5kg		
Primary packaging			Secondary packaging			Tertiary					
Name	QTY	grams	Name	QTY	grams	Name	grams				
Chinese Bucket IML 5L/4.5kg	1 x	168	N/A			Pallet Wrap S10 17μ	400				
4.5kg/5L White Lid	1 x	36				Card layer	1800				
White Label plain 70x50mm	1 x	0.32				Polythene Top Sheets	40				
						Wood pallet	15000				
Per unit	204.32g	Per case	N/A	Per case	N/A	Per pallet	N/A	Tertiary weight	27240g		
PALLET CONFIGURATION			Units per case	1	Cases per layer	25	Layers	6	Per pallet	150	
WEIGHT/VOLUME CONTROL			Target	4.5kg	Average	4.5kg	T1	4432g	T2	4365g	

PACKAGING DETAILS			Product code: 20006			Name: Chinese Curry Sauce			Size: 8kg		
Primary packaging			Secondary packaging			Tertiary					
Name	QTY	grams	Name	QTY	grams	Name	grams				
Chinese IML 10L/8kg Bucket	1 x	328.3	N/A			Pallet Wrap S10 17μ	400				
10L/12L (8kg/12.5kg) Lid White	1 x	76.7				Card layer	1800				
White Label plain 70x50mm	1 x	0.32				Polythene Top Sheets	40				
						Wood pallet	25000				
Per unit	405.32g	Per case	N/A	Per case	N/A	Per pallet	N/A	Tertiary weight	27240g		
PALLET CONFIGURATION			Units per case	1	Cases per layer	16	Layers	5	Per pallet	80	
WEIGHT/VOLUME CONTROL			Target	8kg	Average	8kg	T1	7880g	T2	7760g	

PACKAGING DETAILS			Product code: 20008			Name: Chinese Curry Sauce			Size: 12.5kg		
Primary packaging			Secondary packaging			Tertiary					
Name	QTY	grams	Name	QTY	grams	Name	grams				
12.5kg (12L) Bucket White	1 x	373	N/A			Pallet Wrap S10 17μ	400				
10L/12L (8kg/12.5kg) Lid White	1 x	76.7				Card layer	1800				
Label 12.5kg Chinese Curry	1 x	2.9				Polythene Top Sheets	40				
White Label plain 70x50mm	1 x	0.32				Wood pallet	25000				
Per unit	452.92g	Per case	N/A	Per case	N/A	Per pallet	N/A	Tertiary weight	27240g		
PALLET CONFIGURATION			Units per case	1	Cases per layer	14	Layers	5	Per pallet	70	
WEIGHT/VOLUME CONTROL			Target	12.5kg	Average	12.5kg	T1	12350g	T2	12200g	

Recyclability of Packaging				
Component type	Component material	Recyclability	Recyclability %	Packaging Level
405g/500ml Tub square	PP Copolymer	Yes	100%	Primary
405g/500ml Square Gold Lids	PP Copolymer	Yes	100%	Primary
Shrink Film Clear 350/700mm 45mu LDPE	LLDPE	Yes	100%	Secondary
Tray 299x92x30mm	Corrugated Board	Yes	100%	Primary
Card box 214x214x170mm	Corrugated Board	Yes	100%	Secondary
Chinese Bucket IML 5L/4.5kg	PP Copolymer	Yes	100%	Primary
4.5kg/5L White Lid	Polypropylene	Yes	100%	Primary

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Chinese IML 10L/8kg Bucket	PP Copolymer	Yes	100%	Primary
10L/12L (8kg/12.5kg) Lid White	Polypropylene	Yes	100%	Primary
12.5kg (12L) Bucket White	Polypropylene	Yes	100%	Primary
10L/12L (8kg/12.5kg) Lid White	Polypropylene	Yes	100%	Primary
Card layer	Corrugated Board	Yes	100%	Tertiary
Pallet Wrap S10 400mmx300mmx17μ	LLDPE	Yes	100%	Tertiary
Polythene Top Sheets 1800x1600mm 20μ	Polythene	Yes	100%	Tertiary
Pallet	Wood	Yes	100%	Tertiary
Labels	Various	No	0%	N/A

Process Flow Description	
Step	Description
1. Purchase	Ingredients and Packaging purchased from approved suppliers.
2. Receipt	Income goods checks and traceability number issued.
3. Storage	Transfer to storage (Warehouse, Chiller or Freezer).
4. Segregation	Allergens and type of packaging.
5. Preparation	Transfer from warehouse to kitchen (picking and weighing).
6. Cooking	Heating/Blending – (CCP) Cooking Temp / Holding Time.
7. QC Sampling	Each batch to be organoleptic tested before release for filling.
8. Bottling/Filling	Segregation and control applied as per CCP's list.
9. Metal Detection	(CCP) Metal Contamination.
10. Weighing	Each unit is weighed
11. Capping/Lid	First step of packaging
12. Packing and Palletisation	Coding (traceability print/labelling); Boxing; Labelling.
13. Storage	Finish Product transfer to Warehouse (Ambient temperature).
14. Despatch	Transfer to road transport for deliver to customer (Ambient temperature).

Allergen Information				
Under Dir 2003/89/EC & 2005/26/EC (Added intentionally as an ingredient or derivative)				
Allergen	Contains	Handled on same line	Handled on site	Details / Comments
Celery	No	Yes	Yes	
Gluten	Yes	Yes	Yes	Found in Wheat flour
Crustaceans	No	No	No	
Eggs	No	No	No	
Fish	No	No	No	
Lupin	No	No	No	
Milk	No	No	No	
Molluscs	No	No	No	
Mustard	Yes	Yes	Yes	Curry powder
Tree nuts	No	No	No	
Peanuts	No	No	No	
Sesame seeds	No	No	No	
Soybeans	No	Yes	Yes	
Sulphur dioxide and sulphites	No	No	No	Sulphites handled on the line are <10ppm
ALLERGEN ADVICE:	For allergens, including cereals containing gluten, see ingredients in bold . May contain Celery and Soya			

Intolerance Information		
Artificial Antioxidants	No	
Colours	No	
Artificial Flavourings	No	
Flavour Enhancers	Yes	Monosodium Glutamate (E621)
Artificial Preservatives	No	
Artificial Sweeteners	No	

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Animal products	No	(Keejays is a dairy and meat free factory)
Genetically Modified proteins	No	
Palm Oil	Yes	RSPO Certified Sustainable Palm Oil
Coconut	Yes	Coconut Cream


Product Suitability					
Vegetarians	Yes	GM free	Yes	Halal	Certified
Vegans	No	Nuts free	Yes	Irradiated	No
Coeliacs	No	Organic	No		
Lactose free	Yes	Kosher	Not certified		

NUTRITIONAL INFORMATION		
Typical Values (cooked as per instructions)		
Nutrients	per 100g	Per 200g serving
Energy (Kj)	409	819
Energy (Kcal)	99	198
Fat	7.47g	14.93g
of which saturates	2.03g	4.07g
Carbohydrate	7.17g	14.33g
of which sugars	0.17g	0.33g
Fibre	1.53g	3.07g
Protein	1.5g	3g
Salt	1.037g	2.073g

MICROBIOLOGICAL STANDARDS				
TEST	Method Ref.	SATISFACTORY	ACCEPTABLE	UNSATISFACTORY
Total Viable Count @30°C for 48hrs	AM/M: 01-1	< 1000000 cfu/g	> 1000000 cfu/g	> 2000000 cfu/g
Presumptive Enterobacteriaceae	AM/M: 03-1	< 100 cfu/g	100 cfu/g	> 100 cfu/g
S. Aureus (Coag. Pos. Staphylococci)	AM/M: 06-1	< 50 cfu/g	50 cfu/g	> 50 cfu/g
E. Coli (β-Glucuronidase Positive)	AM/M: 04-6	< 10 cfu/g	10 cfu/g	> 10 cfu/g
Clostridium perfringens	AM/M: 07-1	< 10 cfu/g	10 cfu/g	> 10 cfu/g
Presumptive Bacillus Cereus	AM/M: 13-1	< 100 cfu/g	> 100 cfu/g	> 300 cfu/g
Yeasts	AM/M: 10-1	< 1000 cfu/g	10000 cfu/g	> 10000 cfu/g
Moulds	AM/M: 10-1	< 1000 cfu/g	1000 cfu/g	> 1000 cfu/g
Salmonella	AM/M: 12-3	Not detected in 25g	N/A	Present in 25g
Listeria monocytogenes	AM/M: 11-E	Not detected in 25g	N/A	Present in 25g
Laboratory: Alliance Technical Laboratories Ltd		UKAS Accreditation No.: 2262		

Labels	
Traceability data printed on top of pots. (Example)	
Traceability label applied on top of buckets. (Example)	

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Case label

6 x 405g

12 x 405g

(Example)

Bucket label 12.5kg




Bucket label 4.5kg



Bucket label 8kg



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Final Products Photos

405g pots The label is IML (In-Mould-Label)	 
4.5kg bucket 8kg bucket 12.5kg bucket The label on buckets 4.5kg and 8kg are IML (In-Mould-Label)	  

Final Products Case Photos

6 x 405g case (Example)	 
12 x 405g case (Example)	


Product Coding System Used

BBE date: OCT 2020	– Best Before Date (date must be MMM YYYY)
19309	– Batch code
3B	– 3rd load cooked in kettle B
20001	– Finished product code
1018	– 10 hours and 18 minutes

SAFETY DATA

- This product supplied by Keejays Ltd is a non-hazardous, edible food items.
- If product comes into contact with eye's or skin the affected area should be washed with plenty of water. If problem persists, seek medical attention.
- General manual handling rules apply with regard to storage, carrying and handling of product.

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- Treat as food substance with regards to slip, trip and floor hazards if spilt.

IRRADIATION STATEMENT

- There are no known irradiated ingredients present in any of the raw material or finished products manufactured by Keejays Ltd.
- The company has no intention of knowingly purchasing any raw material or ingredient that has been irradiated.

GENETICALLY MODIFIED INGREDIENTS STATEMENT

- The products manufactured at Keejays Ltd do not contain genetically modified ingredients.
- It is our policy at Keejays Ltd not to use genetically modified raw materials or raw materials produced from any genetically modified material.

RESPONSIBILITY FOR CUSTOMERS GENERATING OWN LABEL ARTWORK

- It is the responsibility of the customer to ensure that any food label being generated from the information supplied in this specification is fully compliant with relevant UK legislation and any legislation relevant to the country where the product is going to be sold. Apart from the information supplied in this document, Keejays accept no responsibility for the generation of customer own label artwork.
- We strongly recommend to customer that label artwork is passed via the customers local Trading Standards Office, before artwork is approved and printed, for review and approval.

WARRANTY STATEMENT

- To the best of the customers knowledge, all products supplied by Keejays Ltd comply fully with the requirements of the Foods Safety Act 1990, Trade Descriptions Act, Weights and Measures Act, Consumer Protection Act, Food and Environment Protection Act, and, where appropriate, any other relevant UK or EU legislation and amendments thereof, affecting product in England, Scotland or Wales.
- Keejays Ltd hereby declares that the information provided in this specification is correct at the time of completion. Should any changes to the completed information be made, customers will be updated appropriately.


CONFIDENTIALITY STATEMENT


- This specification remains the intellectual property of Keejays Ltd.
- The information contained within is confidential and has been supplied to the specific customer on the understanding that it remains entirely within their ownership.

SPECIFICATION AGREEMENT

This specification should be signed by both parties to confirm acceptance, if the specification is not queried or a signed copy not received back by Keejays Ltd within 14 days or an order placed between receipt and the 14 days it will be deemed that the customer has accepted the specification.

There shall be no deviation from this specification without prior agreement.

SUPPLIER REPRESENTATIVE		CUSTOMER REPRESENTATIVE	
Name:	Americo Nunes	Name:	
Position:	Technical Manager	Position:	
Date:	28/04/2024	Date:	
Signature:		Signature:	

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Version	Person Responsible	Amendment's log	Date
4	Paul Turner	Nutrition Information Updated	04/12/2006
5	Paul Turner	Allergen Information Updated	03/05/2007
6	Paul Turner	Curry Powder Compounds Updated	03/03/2008
7	Paul Turner	Micro Information Updated	13/06/2008
8	Paul Turner	Metal Detection Limits & Nutrition Information Updated	16/04/2010
9	Paul Turner	New Format, information updated	21/07/2011
10	Nikki Race	HACCP Flow Chart Updated & New Company Logo Added	26/05/2015
11	Nikki Race	Nutrition information Added	28/11/2015
12	Nikki Race	Wheat Flour Compounds Added	09/02/2016
13	Nikki Race	BRC Logo Removed	16/06/2016
14	Nikki Race	CoO & Packaging Weights Updated and Acceptance Statement Added	29/01/2018
15	Nikki Race	Packaging Code Updated	13/07/2018
16	Nikki Race	Contact Information Added, Nutrition Order Corrected	12/07/2019
17	Nikki Race	Information Copied Over into new specification Template, New product Code Added	06/01/2020
18	Americo Nunes	All specs with different sizes placed in one. Layout changed.	11/05/2020
19	Nikki Race	Allergen Section expanded	28/09/2020
20	Americo Nunes	Commodity code, Health mark and CoO info added	11/02/2021
21	Americo Nunes	Milk removed from allergens list	03/07/2021
22	Americo Nunes	CCP5 (Metal Detection) changed to CCP4	06/03/2023
23	Americo Nunes	Country of origin for ingredient curry changed. Russia removed.	28/05/2024
24	Americo Nunes	Halal certification added	08/08/2024
25	Americo Nunes	Sulphites comments reformulated from Allergens info table. No more allergen Shrimp on site, so, removed from Allergen table.	01/10/2024
26	Americo Nunes	CCP4 (Metal Detection) changed to CCP3, and cooking temperatures changed from CCP3 to CCP2	13/02/2025
27	Americo Nunes	CCP Number removed. Number to establish only at Keejays a system for identifying and referencing them. If customer wants to know, we supply more details in HACCP Scope & Products Description or HACCP Flow Chart documents.	28/04/2025
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29			
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