
	PRODUCT SPECIFICATION				
	Code: 400	Name: Sweet Chilli Sauce	Date: 21/07/2025	Version: 9	
	Customer: Various	Brand: Goldfish	Concentrate: No	Page:	
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Manufacturer Data			
Name:	Keejays Limited		
Address:	Crockatt Road Lady Lane Industrial Estate Hadleigh, Suffolk, UK, IP7 6RD		
Telephone:	01473 827 304	Emergency: 07836 276 755	
Email account:	enquiries@keejays.com		
Contacts:	Sammy Lee	Managing Director	sam@keejays.com
	Americo Nunes	Technical Manager	americo@keejays.com
	Nicola Race	Technical Assistant	nikki@keejays.com
Accreditation:	BRC – Food Safety Issue 9	Site code – 1201874	

PRODUCTS						
Code	Pack size	Case size	Pack Barcode	Case Barcode	Shelf life	Life once opened
40004	2L	2 x 2L	5013499000227	5013499000234	24 months (Store in a cool dry place away from direct sunlight)	31 days Once opened, refrigerate.
Commodity code	2103909089		Health mark	Not applicable		Country of Origin UK


Product description (Organoleptic)	
Viscosity:	Low
Colour:	Translucent red
Texture:	Smooth flowing with fine brown flakes
Aroma:	Intense pungent sourness
Taste:	Dominantly sweet and sour with a slight bitterness
Appearance	

Storage		
Temperature on delivery:	Ambient	Ambient condition: Store in a cool dry place away from direct sunlight.
Recommended storage temperature:	Ambient	

CCP	TEMPERATURE COOKING CONTROL		
Process	Critical Control Limit	Probes	Test Frequency
Cooking	At 87°C – 89°C	Calibrated (UKAS approved)	Each Batch

CCP	pH CONTROL			
Test	Method	Target	Range	Test Frequency
pH	pH meter	3.10	2.20 – 4.00	Each Batch

CCP	METAL DETECTION				
Metal Test pieces sizes			Frequency test	Method	Product test
Ferrous 4.5 mm	Non-Ferrous 4.5 mm	Stainless Steel 6.0 mm	Start and end of shift. Every hour.	On line Metal Detection.	Each pack.

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INGREDIENTS LIST

Water, Sugar (39%), Plum Purée, Salt, Thickener: Modified Maize Starch, Red Pepper, Texturizer: Cellulose gum, Flavouring: Citric acid (E330), Lemon juice, Flavouring: Acetic acid (E260), Chilli.


INGREDIENTS BREAKDOWN

Ingredients List		Level 1	Level 2	Country of Origin
		%	%	
1	Water	40 - 50		UK
2	Sugar	39		UK, France, Belgium, Germany, Italy, Poland, Spain, Finland, Australia, Barbados, Belize, Brazil, Congo DR, Fiji, Guyana, Ivory Coast, Jamaica, Kenya, Laos, Malawi, Mauritius, Mozambique, Nicaragua, Sudan, Swaziland, Tanzania, Trinidad, Zambia
3	Plum purée	10 - 18		Belgium, Poland
4	Salt	1 - 4		UK, Israel, Germany, Netherlands
5	Modified maize starch	1 - 4		Netherlands
6	Red pepper	1 - 4		China, Uzbekistan, Chile, Peru
7	Cellulose	0.1 - 0.8		Finland
8	Citric acid (E330)	0.1 - 0.8		China
	Lemon juice	0.1 - 0.8		Spain, UK, Italy, South Africa, Argentina, Bolivia, Brazil, Uruguay, Turkey
12	Acetic acid (E260)	0.1 - 0.8		Austria
13	Chilli	0.1 - 0.8		India

PACKAGING DETAILS				Product code: 40004				Name: Keejays Sweet Chilli Sauce				Size: 2L			
Primary packaging					Secondary packaging					Tertiary					
Name			QTY	grams	Name		QTY	grams	Name		grams				
2L Bottle Natural (Contour) 80g T/E 38mm			2 x	81	Card box "Contour" 195x165x237mm		1	113.1	Pallet Wrap S10 400mmx300mmx17μ		560				
38mm/23H tamper evident White Cap 2L Bottle			2 x	5.4	Sealer Tape 50mmx66mt Buff Brown		2	0.006	Card layer		1800				
Label (front)			2 x	1.06	Label White 102x76.24mm		1	0.74	Polythene Top Sheets 1800x1600		40				
									Wood pallet		25000				
Per unit	87.46g	Per case	174.95g	Per case	113.85g	Per pallet	18,785g	Tertiary weight		27400g					
PALLET CONFIGURATION			Units per case		2	Cases per layer		33	Layers	5	Per pallet	165			
WEIGHT/VOLUME CONTROL			Target		2400g	Average		2400g	T1	2364g	T2	2328g			

Recyclability of Packaging

Component type	Component material	Recyclability %	Packaging Level
2L Bottle Natural (Contour) 80g T/E 38mm	High-Density Polyethylene (HDPE)	100%	Primary
38mm/23H tamper evident Cap 2L Bottle	Polypropylene (PP)	100%	Primary
Card box "Contour" 195x165x237mm	Corrugated Board	100%	Secondary
Sealer Tape 50mmx66mt Buff Brown	Polypropylene	0%	Secondary
Card layer	Corrugated Board	100%	Tertiary
Pallet Wrap S10 400mmx300mmx17μ	LLDPE	100%	Tertiary
Polythene Top Sheets 1800x1600mm 20μ	Polythene	100%	Tertiary
Pallet	Wood	100%	Tertiary
Labels	Various	0%	N/A

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Process Flow Description	
Step	Description
1. Purchase	Ingredients and Packaging purchased from approved suppliers.
2. Receipt	Income goods checks and traceability number issued.
3. Storage	Transfer to storage (Warehouse, Chiller or Freezer).
4. Segregation	Allergens and type of packaging.
5. Preparation	Transfer from warehouse to kitchen (picking and weighing).
6. Cooking	Heating/Blending (CCP) Cooking Temp / Holding Time.
7. QC Sampling	Each batch tested organoleptic and pH (CCP) before release for filling.
8. Heat Exchanger	Cool down to ≤ 40°C before filling process.
9. Filter, Filling & Weighing	Filtering and Filling process. Weighed as per "Average Weight Legislation".
10. Metal Detection	Metal detecting process (CCP)
11. Print labels and bottles	Outer case label and bottles/Lids printed (traceability).
12. Boxing and labelling	Boxing and outer case label applied.
13. Palletisation & Storage	Palletisation and transfer product to Warehouse (Ambient temperature).
14. Despatch	Transfer to road transport for deliver to customer (Ambient temperature).

Allergen Information				
Under Dir 2003/89/EC & 2005/26/EC (Added intentionally as an ingredient or derivative)				
Allergen	Contains	Handled on same line	Handled on site	Details / Comments
Celery	No	Yes	Yes	
Gluten	No	Yes	Yes	Found in Wheat
Crustaceans	No	No	No	
Eggs	No	No	No	
Fish	No	No	No	
Lupin	No	No	No	
Milk	No	No	No	
Molluscs	No	No	No	
Mustard	No	Yes	Yes	
Tree nuts	No	No	No	
Peanuts	No	No	No	
Sesame seeds	No	No	No	
Soybeans	No	Yes	Yes	
Sulphur dioxide and sulphites	No	Yes	Yes	Sulphites handled on the line are <10ppm
ALLERGEN ADVICE:	For allergens, including cereals containing gluten, see ingredients in bold . May contain Celery, Mustard, Gluten and Soya.			

Intolerance Information		
Artificial Antioxidants	No	
Colours	No	
Artificial Flavourings	No	
Flavour Enhancers	No	
Artificial Preservatives	Yes	Acetic acid (E260), Citric acid (E330)
Artificial Sweeteners	No	
Animal products	No	Keejays is a meat free factory.
Genetically Modified proteins	No	
Palm Oil	No	
Coconut	No	

Product Suitability					
Vegetarians	Yes	GM free	Yes	Halal	Certified
Vegans	No	Nuts free	Yes	Irradiated	No
Coeliacs	No	Organic	No		
Lactose free	Yes	Kosher	Not certified		


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NUTRITIONAL INFORMATION	
Typical Values	
Nutrients	per 100g
Energy (Kj)	756
Energy (Kcal)	178
Fat	<0.5g
of which saturates	<0.1g
Carbohydrate	44.31g
of which sugars	42.83g
Fibre	0.63g
Protein	0.1g
Salt	2.030g

MICROBIOLOGICAL STANDARDS				
TEST	Method Ref.	SATISFACTORY	ACCEPTABLE	UNSATISFACTORY
Total Viable Count @30°C for 48hrs	AM/M: 01-1	≤ 1000 cfu/g	> 1000 cfu/g	> 5000 cfu/g
Presumptive Enterobacteriaceae	AM/M: 03-1	< 100 cfu/g	100 cfu/g	> 100 cfu/g
S. Aureus (Coag. Pos. Staphylococci)	AM/M: 06-1	< 50 cfu/g	50 cfu/g	> 50 cfu/g
E.Coli (β-Glucuronidase Positive)	AM/M: 04-6	< 10 cfu/g	10 cfu/g	> 10 cfu/g
Clostridium perfringens	AM/M: 07-1	< 10 cfu/g	10 cfu/g	> 10 cfu/g
Presumptive Bacillus Cereus	AM/M: 13-1	< 100 cfu/g	> 100 cfu/g	> 300 cfu/g
Yeasts	AM/M: 10-1	< 1000 cfu/g	10000 cfu/g	> 10000 cfu/g
Moulds	AM/M: 10-1	< 1000 cfu/g	1000 cfu/g	> 1000 cfu/g
Salmonella	AM/M: 12-3	Not detected in 25g	N/A	Present in 25g
Listeria monocytogenes	AM/M: 11-E	Not detected in 25g	N/A	Present in 25g
Laboratory: Alliance Technical Laboratories Ltd		UKAS Accreditation No.: 2262		

Labels	
Bottle labels 2L (Printed on the bottle) (Example)	
Case label (TBC) 2 x 2L (Example)	


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2L Bottle label (Example)	 <p>The label features the Goldfish Brand logo at the top, followed by 'Sweet Chilli SAUCE' in large pink and blue text. Below this is the 'INGREDIENT'S LIST' and 'NUTRITIONAL INFORMATION' table. The bottom section includes 'ALLERGENS ADVICE', storage instructions, manufacturer details (Keejays Ltd), and a barcode.</p> <p>INGREDIENT'S LIST: Water, Sugar (39%), Plum Purée, Salt, Thickener: Modified Maize Starch, Red Pepper, Texturizer: Cellulose gum, Flavouring: Citric acid (E330), Lemon juice, Flavouring: Acetic acid (E260), Chilli.</p> <p>NUTRITIONAL INFORMATION Typical Values per 100g</p> <table border="1"> <tr><td>Energy (Kj)</td><td>756</td></tr> <tr><td>Energy (Kcal)</td><td>178</td></tr> <tr><td>Fat</td><td><0.5g</td></tr> <tr><td> of which saturates</td><td><0.1g</td></tr> <tr><td>Carbohydrate</td><td>44.31g</td></tr> <tr><td> of which sugars</td><td>42.83g</td></tr> <tr><td>Fibre</td><td>0.63g</td></tr> <tr><td>Protein</td><td>0.1g</td></tr> <tr><td>Salt</td><td>2.030g</td></tr> </table> <p>Claim: Fat-free</p> <p>MADE BY: Keejays Ltd, Crockatt Rd, Hadleigh, Ipswich IP7 6RD, UK PRODUCT OF: UK Made in a meat and nut free factory.</p> <p>2 Litre www.goldfishbrandprofessional.com</p> <p>Barcode: 5 013499 000227</p>	Energy (Kj)	756	Energy (Kcal)	178	Fat	<0.5g	of which saturates	<0.1g	Carbohydrate	44.31g	of which sugars	42.83g	Fibre	0.63g	Protein	0.1g	Salt	2.030g
Energy (Kj)	756																		
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Final Products Photos	
2L Bottle (TBC) (Example)	 <p>A photograph of a 2L plastic bottle of Goldfish Brand Sweet Chilli Sauce. The bottle is filled with a thick, reddish-orange sauce. The label is identical to the one shown in the previous section.</p>

Case Photos	
Card Box: 2 x 2L (Example)	 <p>Two photographs showing the packaging. The left photo shows two 2L plastic bottles of the sauce inside a cardboard case. The right photo shows the exterior of a cardboard box with a 'Goldfish Brand' label and a barcode.</p>

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Product Pack Coding System

20338	42604	20338	– Batch code
BBE: DEC 2022		42604	– Finished product code
D1-D4	07:49	BBE: DEC 2022	– Best Before Date (date must be MMM YYYY)
		D1-D4	– Load's 1, 2, 3, and 4 cooked in kettle D
		07:49	– 07 hours and 49 minutes

SAFETY DATA

- This product supplied by Keejays Ltd is a non-hazardous, edible food items.
- If product comes into contact with eyes or skin the affected area should be washed with plenty of water. If problem persists, seek medical attention.
- General manual handling rules apply with regard to storage, carrying and handling of product.
- Treat as food substance with regards to slip, trip and floor hazards if spilt.

IRRADIATION STATEMENT

- There are no known irradiated ingredients present in any of the raw material or finished products manufactured by Keejays Ltd.
- The company has no intention of knowingly purchasing any raw material or ingredient that has been irradiated.

GENETICALLY MODIFIED INGREDIENTS STATEMENT

- The products manufactured at Keejays Ltd do not contain genetically modified ingredients.
- It is our policy at Keejays Ltd not to use genetically modified raw materials or raw materials produced from any genetically modified material.

RESPONSIBILITY FOR CUSTOMERS GENERATING OWN LABEL ARTWORK

- It is the responsibility of the customer to ensure that any food label being generated from the information supplied in this specification is fully compliant with relevant UK legislation and any legislation relevant to the country where the product is going to be sold. Apart from the information supplied in this document, Keejays accept no responsibility for the generation of customer own label artwork.
- We strongly recommend to customer that label artwork is passed via the customers local Trading Standards Office, before artwork is approved and printed, for review and approval.

WARRANTY STATEMENT


- To the best of the customers knowledge, all products supplied by Keejays Ltd comply fully with the requirements of the Foods Safety Act 1990, Trade Descriptions Act, Weights and Measures Act, Consumer Protection Act, Food and Environment Protection Act, and, where appropriate, any other relevant UK or EU legislation and amendments thereof, affecting product in England, Scotland or Wales.
- Keejays Ltd hereby declares that the information provided in this specification is correct at the time of completion. Should any changes to the completed information be made, customers will be updated appropriately.


CONFIDENTIALITY STATEMENT

- This specification remains the intellectual property of Keejays Ltd.
- The information contained within is confidential and has been supplied to the specific customer on the understanding that it remains entirely within their ownership.

SPECIFICATION AGREEMENT

- This specification should be signed by both parties to confirm acceptance, if the specification is not queried or a signed copy not received back by Keejays Ltd within 14 days or an order placed between receipt and the 14 days it will be deemed that the customer has accepted the specification.
- There shall be no deviation from this specification without prior agreement.

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SUPPLIER REPRESENTATIVE		CUSTOMER REPRESENTATIVE	
Name:	Americo Nunes	Name:	
Position:	Technical Manager	Position:	
Date:	21/07/2025	Date:	
Signature:		Signature:	

Version	Who	Amendment's log	Date
1	Americo Nunes	Spec generated	12/05/2022
2	Americo Nunes	Lemon juice does not contain Sulphites anymore.	20/10/2022
3	Americo Nunes	CCP 5 (Metal Detection) changed to CCP 4	06/03/2023
4	Americo Nunes	Halal certification added	08/08/2024
5	Americo Nunes	Allergen Shrimp removed from allergens list. Is not part of ingredients anymore.	14/01/2025
6	Americo Nunes	Added table with information about composition and recyclability of packaging. Updated information of micro table.	20/01/2025
7	Americo Nunes	Nutrition information updated	17/03/2025
8	Americo Nunes	Bottle label reviewed and updated. CCP Number removed. Number to establish only at Keejays a system for identifying and referencing them. If customer wants to know, we supply more details in HACCP Scope & Products Description or HACCP Flow Chart documents.	22/04/2025
9	Americo Nunes	Cooking temperatures reviewed	21/07/2025
10			